

# Work Order ID 66744

Friday, February 25, 2011 12:10:53 PM



Page 1

Item ID: D4032-041

Accept



Setup Start



Revision ID:

Stop



Item Name: Short Basket Assembly (350)

Start Date: 2/25/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 3/11/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan:

*[Signature]*

Date:

*11-02-25*

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
D4032	D

100 Pick Kit 0.00



Packaging Memo 0.00

Packaging

*64/3/17* *[Signature]*

110 Assemble as per dwg 0.00  
*Mask label plate to size of A4086 label, use scotch brite red pad to lightly sand area for label, apply label*  
 Hand Finish Memo 0.00



Hand Finishing

*6/09/17*

*5/11/03/18* *[Signature]*

120 QC5- Inspect part completeness to step on W/O 0.00



QC Memo 0.00

Quality Control

*Suloz/18*

*[Signature]*

**Work Order ID 66744**

Friday, February 25, 2011 12:10:53 PM



Page 2

Item ID: D4032-041

Accept



Setup Start



Revision ID:

Stop



Item Name: Short Basket Assembly (350)

Start Date: 2/25/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 3/11/2011 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130

Identify as per dwg &amp; Stock Location: \_\_\_\_\_

0.00




Packaging

Memo

PAC6743

0.00

Packaging

 4/3/18

140

QC21- Final Inspection - Work Order Release

0.00

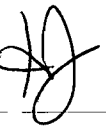


QC

Memo

0.00

Quality Control

11/3/18 

11.03.18

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

Friday, February 25, 2011 12:10:59 PM

Page 1

Work Order ID: 66744

Parent Item: D4032-041

Parent Item Name: Short Basket Assembly (350)






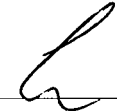



Start Date: 2/25/2011

Required Date: 3/11/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP RevA: new issue DD 09.12.02 verified by:EC IPP Rev:B as per PA3 DD 10.03.10 verified by:EC IPP Rev:C as per RevA DD 10.03.23 verified by:EC IPP Rev:D as per dwg revC DD 10.04.20 verified by:EC IPP Rev:E as per dwg revD DD 10.08.18 verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2530  Handle Weldment		Manufactured	No			100	Each	4.0000	1 	1 66171			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST506		4							
				40211		1							
				65094		3							
D2535  Spring		Manufactured	No			100	Each	35.0000	2 	2 ~			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST504		35							
				64280		35			64280				
D2537  Bushing		Manufactured	No			100	Each	33.0000	2 	2 ~			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST504		33							
				64064		3							
				65077		30			65077				

4086-232  
Label

qty 1

Batch: ~~56980~~  
66274 (IX) EP

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Friday, February 25, 2011 12:10:59 PM

Page 2

Work Order ID: 66744

Parent Item: D4032-041

Parent Item Name: Short Basket Assembly (350)

Start Date: 2/25/2011

Required Date: 3/11/2011

Start Qty: 1.00

Required Qty: 1.00

D3917-3

Manufactured No

100

Each

8.0000

6



Washer



66903

Location

Loc Qty

Loc Code

ST095

7

65674

7

ST096

1

57144

1

D3953-3

Manufactured No

100

Each

13.0000

2



Gas Spring Stud, Lid



2

65620

Location

Loc Qty

Loc Code

ST096

13

65620

13

D3953-7

Manufactured No

100

Each

16.0000

2



Spring Spacer



2

65621

Location

Loc Qty

Loc Code

ST096

16

65053

1

65621

15

D3953-9

Manufactured No

100

Each

30.0000

2



Gas Spring Washer



2

65621

Location

Loc Qty

Loc Code

ST089

24

66162

24

ST096

4

65136

4

ST103

2

60008

2

66162

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Shop Packet Print

Page 2

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Friday, February 25, 2011 12:11:00 PM

Page 3

Work Order ID: 66744

Parent Item: D4032-041

Parent Item Name: Short Basket Assembly (350)

Start Date: 2/25/2011

Required Date: 3/11/2011

Start Qty: 1.00

Required Qty: 1.00

D3953-17 Manufactured No

100

Each

21.0000

2

2



Gas Spring Spacer

Location

Loc Qty

Loc Code

ST097

20

65138

20

ST101

1

57143

1

65138

D3953-19 Manufactured No

100

Each

14.0000

1

1



Gas Spring Bracket

Location

Loc Qty

Loc Code

ST

1

59213

1

ST097

13

64810

13

64810

D3953-21 Manufactured No

100

Each

14.0000

1

1



Gas Spring Bracket

Location

Loc Qty

Loc Code

ST096

14

66110

14

66110

D3969-3 Manufactured No

100

Each

11.0000

1

1



Spring (Basket Lid)

Location

Loc Qty

Loc Code

ST272

11

64285

11

64285

D4017-041 Manufactured No

100

Each

0.0000

1



Short Basket Base Assembly (350)

B66745 (10)

64285  
E 5/11/03/18

Friday, February 25, 2011 12:11:00 PM

Shop Packet Print

Page 3



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Friday, February 25, 2011 12:11:00 PM

Work Order ID: 66744

Parent Item: D4032-041

Parent Item Name: Short Basket Assembly (350)

Start Date: 2/25/2011

Required Date: 3/11/2011

Start Qty: 1.00

Required Qty: 1.00

D4018-041 Manufactured No



Short Basket Lid Assembly (350 )

AN3-14A Purchased No



Bolt

100 Each 0.0000 1

B66810 (X)



ES 1/03/18

100 Each 63.0000



4

C

## Location

## Loc Qty

## Loc Code

ST351

63

115108

13

116978

50

115108  
116978  
2

C

AN3-16A Purchased No



Bolt

100 Each 86.0000 2



2

## Location

## Loc Qty

## Loc Code

ST352

86

114752

36

116419

50

114752

3

C

AN4-12 Purchased No



Bolt

100 Each 58.0000 3



3

## Location

## Loc Qty

## Loc Code

ST357

58

116419

8

116786

50

116786  
4

4

C 4/2/12 O

AN5-17A Purchased No



Bolt

100 Each 106.0000 4



4

## Location

## Loc Qty

## Loc Code

ST339

106

116003

6

116590

100

116590

Friday, February 25, 2011 12:11:01 PM

Shop Packet Print

# Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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# Picklist Print

Friday, February 25, 2011 12:11:01 PM

Work Order ID: 66744



Parent Item: D4032-041



Parent Item Name: Short Basket Assembly (350)

Start Date: 2/25/2011

Required Date: 3/11/2011

Start Qty: 1.00

Required Qty: 1.00

AN310-4 Purchased No

100 Each

46.0000

3

3



NUT



*h*

Location

Loc Qty

Loc Code

ST324

46

116786

46

AN310C4 Purchased No

100 Each

49.0000

2

2



Nut



*116786*

*h*

Location

Loc Qty

Loc Code

ST324

49

116741

49

MS21042L3 Purchased No

100 Each

2,631.000

6

6



Nut



*116741*

*11/3/17*

Location

Loc Qty

Loc Code

ST300

2631

114784

9

115835

122

116391

900

116540

800

116549

800

*116391*

# Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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# Picklist Print

Friday, February 25, 2011 12:11:01 PM

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Work Order ID: 66744

Parent Item: D4032-041

Parent Item Name: Short Basket Assembly (350)

Start Date: 2/25/2011

Required Date: 3/11/2011

Start Qty: 1.00

Required Qty: 1.00

MS21042L5

Purchased

No

100

Each

1,006.000

4

4



Nut

Location

Loc Qty

Loc Code

ST139

26

114813

26

ST300

980

115594

284

116105

496

116548

200

115594

MS24665-151

Purchased

No

100

Each

532.0000

3

3



Cotter Pin

Location

Loc Qty

Loc Code

ST309

532

17566

532

17566

MS24665-300

Purchased

No

100

Each

116.0000

2

2



Cotter Pin

Location

Loc Qty

Loc Code

ST309

116

110123

16

116823

100

110123

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

Friday, February 25, 2011 12:11:01 PM

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Work Order ID: 66744

Parent Item: D4032-041

Parent Item Name: Short Basket Assembly (350)

Start Date: 2/25/2011

Required Date: 3/11/2011

Start Qty: 1.00

Required Qty: 1.00

NAS1149F0432P

Purchased

No

100

Each

286.0000

6

6



Washer

Location

Loc Qty

Loc Code

ST275

286

112940

92

114405

1

116169

1

116737

192

116737

2

NAS1149C0432R

Purchased

No

100

Each

2,096.0000

2

2



Washer

Location

Loc Qty

Loc Code

ST297

2096

114292

36

116304

73

116805

85

116900

1902

116900

8

NAS1149F0332P

Purchased

No

100

Each

164.0000

8

8



WASHER

Location

Loc Qty

Loc Code

ST275

164

18057

164

18057

4

NAS1149F0563P

Purchased

No

100

Each

126.0000

4

4



Washer

Location

Loc Qty

Loc Code

ST298

126

114576

126

114576

Friday, February 25, 2011 12:11:01 PM

Shop Packet Print

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

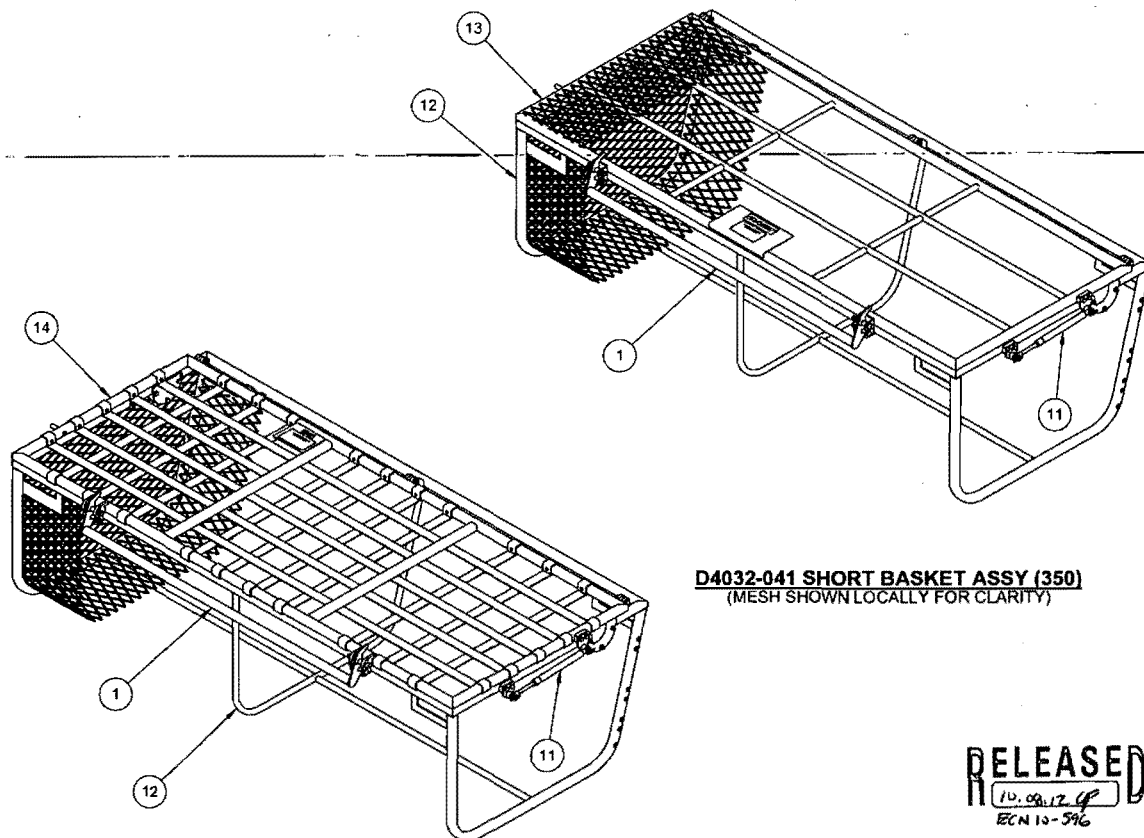
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

ITEM	-041 QTY.	-043 QTY.	P/N	DESCRIPTION
	X		D4032-041	SHORT BASKET ASSY (350)
		X	D4032-043	SHORT BASKET ASSY, LIGHT LID (350)
1	1	1	D2530	HANDLE WELDMENT
2	2	2	D2535	SPRING
3	2	2	D2537	BUSHING
4	6	6	D3917-3	WASHER
5	2	2	D3953-3	GAS SPRING STUD, LID
6	2	2	D3953-7	GAS SPRING SPACER
7	2	2	D3953-9	GAS SPRING WASHER
8	2	2	D3953-17	GAS SPRING SPACER
9	1	1	D3953-19	GAS SPRING BRACKET
10	1	1	D3953-21	GAS SPRING BRACKET
11	1	1	D3969-3	SPRING
12	1	1	D4017-041	SHORT BASKET BASE ASSY (350)
13	1		D4018-041	SHORT BASKET LID ASSY (350)
14		1	D4019-041	LIGHT LID SHORT BASKET ASSY
15	4	4	AN3-14A	BOLT
16	2		AN3-16A	BOLT
17		2	AN3-20A	BOLT
18	3	3	AN4-12	BOLT (DRILLED)
19	4	2	AN5-17A	BOLT
20		2	AN5-21A	BOLT
21	3	3	AN310-4	NUT, CASTELLATED
22	2	2	AN310C4	NUT, CASTELLATED
23	6	6	MS21042L3	NUT
24	4	4	MS21042L5	NUT
25	3	3	MS24665-151	COTTER PIN
26	2	2	MS24665-300	COTTER PIN
27	6	6	NAS1149F0432P	WASHER
28	2	2	NAS1149C0432R	WASHER
29	8	8	NAS1149F0332P	WASHER
30	4	4	NAS1149F0563P	WASHER



**D4032-041 SHORT BASKET ASSY (350)**  
(MESH SHOWN LOCALLY FOR CLARITY)

**D4032-043 SHORT BASKET ASSY, LIGHT LID (350)**  
(MESH SHOWN LOCALLY FOR CLARITY)

RELEASED  
10.09.12  
ECN 10-596

NOTES:  
1) MATERIAL: N/A  
2) FINISH: NONE  
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
4) UNITS: INCHES UNLESS OTHERWISE NOTED  
5) BREAK SHARP EDGES: N/A  
6) IDENTIFICATION: N/A  
7) WEIGHT: -041: 56 lbs APPROX  
-043: 45 lbs APPROX

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER

NO. 88744

D	QTY FOR ITEMS #28, #29 & #30 UNDER -043 WERE MISSING (B8-1). QTY FOR ITEM #3 WAS 4 (D6-1), ONLY 2 ARE REQUIRED, AFFECTS SECTION C-C (D3-3)	MB	10.07.23
C	AN5-21A BOLT WAS AN5-19A BOLT: BOM & (D3-3)	JPH	10.04.06
B	ITEM 15 D4086-232 & 18 D4086-243 REMOVED; ITEM RENUMBERED AS REQ. PLACARDS REMOVED (C6-2); TOP VIEW DETAIL REMOVED (C2-2)	JPH	10.03.25
A	NEW ISSUE	JPH	10.03.08
REV.	DESCRIPTION	BY	DATE
DESIGN	AS		
DRAWN			
CHECKED			
MFG. APPR.	JFS		
APPROVED			
DE APPR.			
DATE	10.07.23		
<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA DRAWING NO. <b>D4032</b> REV. D SHEET 1 OF 3 TITLE <b>SHORT BASKET ASSY (350)</b> SCALE — NTS <small>COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL. AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>			

plu-0225

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

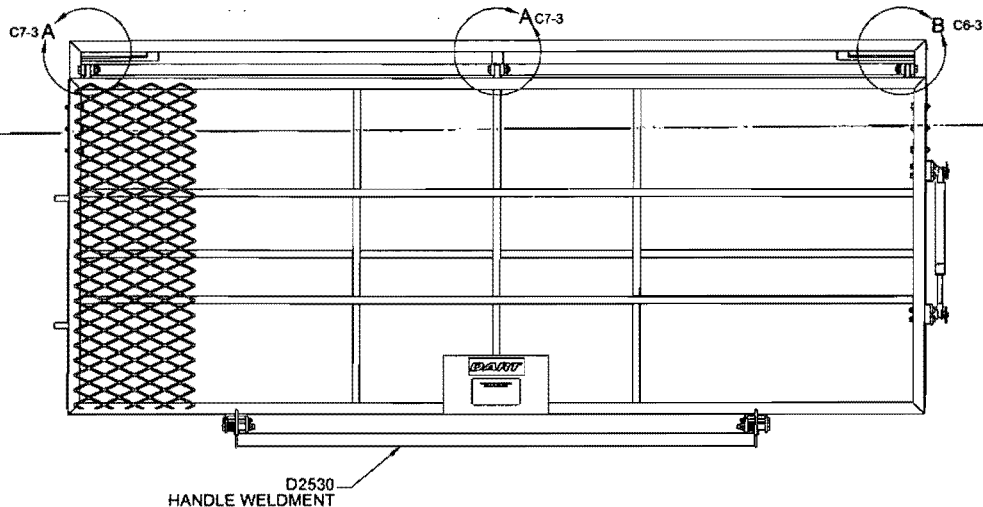
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

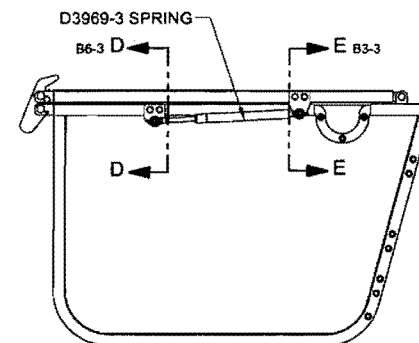
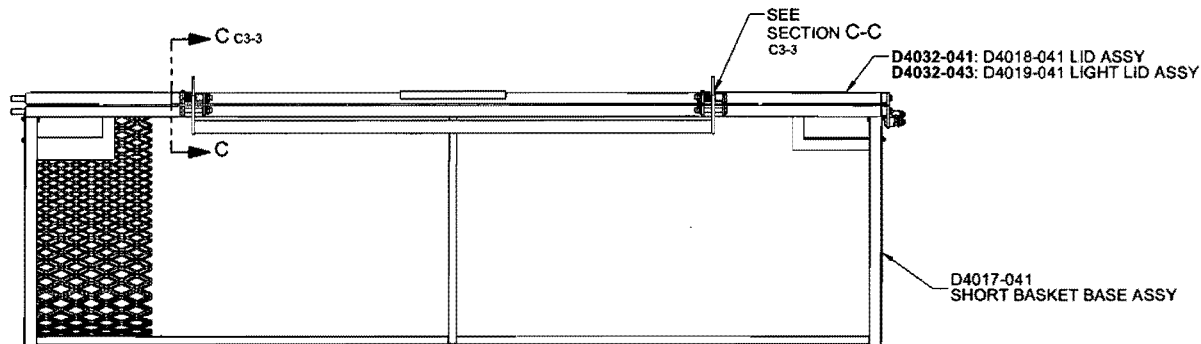
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**NOTE:** Date & initial all entries

8 7 6 5 4 3 2 1



u/b 88744



**D4032-041 SHORT BASKET ASSY (350) (SHOWN)**  
(MESH SHOWN LOCALLY OR REMOVED FOR CLARITY)  
**D4032-043 SHORT BASKET ASSY, LIGHT LID (350)**  
(MESH SHOWN LOCALLY FOR CLARITY)

**RELEASED**  
10.08.12.04

DESIGN	A/S	<b>DART AEROSPACE LTD</b>	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO. <b>D4032</b>	REV. D
MFG. APPR.	J.F.S.	SHEET 2 OF 3	
APPROVED		TITLE	SCALE
DE APPR.		<b>SHORT BASKET ASSY (350)</b>	
DATE	10.07.23	NTS	

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8 7 6 5 4 3 2 1

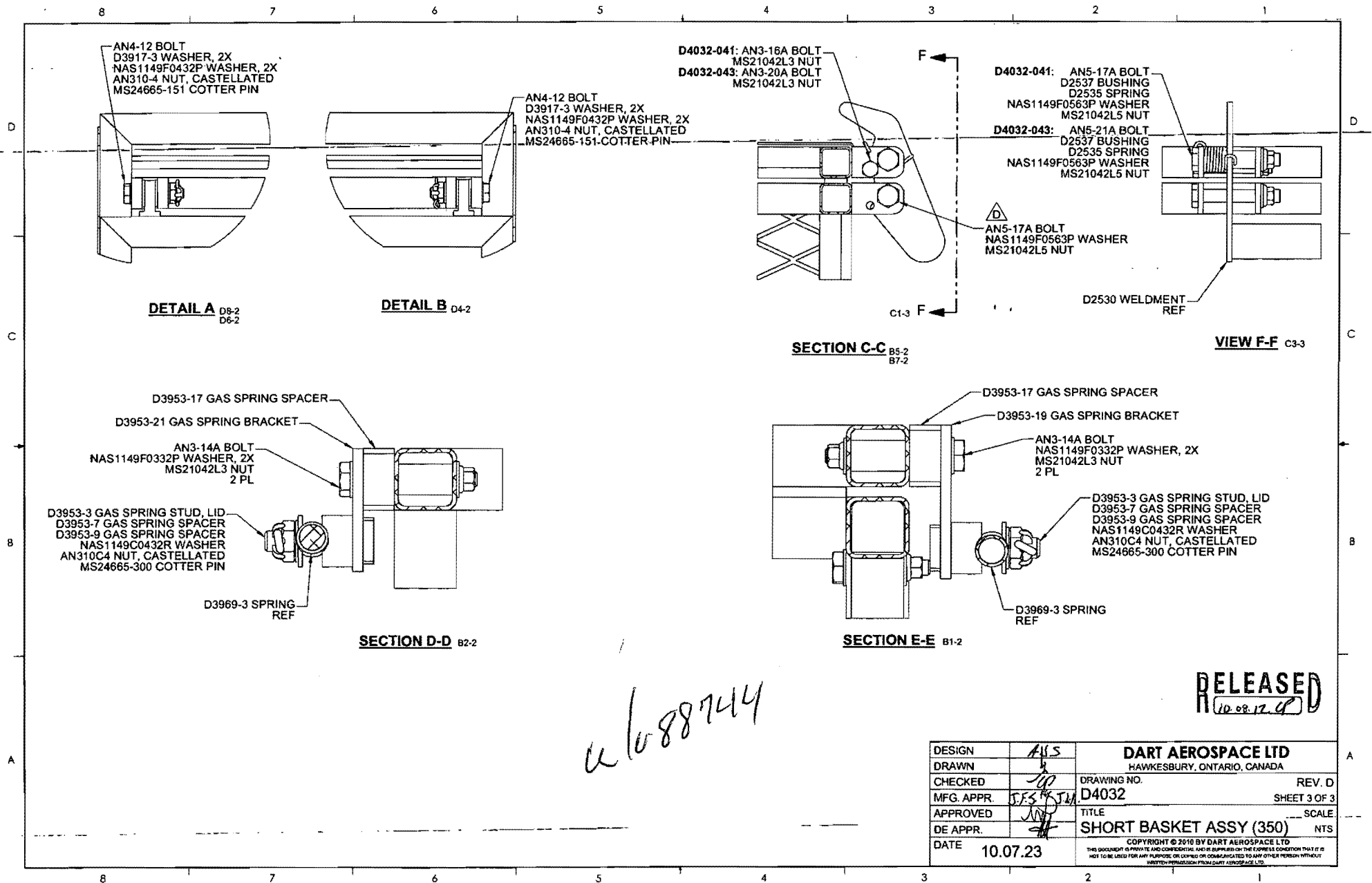
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries